



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D2182B028**  
**Job Sheet 203378**



Part No: D2182B028

Job Qty: 8 pcs

Part Name: Rubber Cushion Black 2.8 " Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/18/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/22/19

Type: Stock

Description:

Note: DWG REV D IPP: A 99.05.10 New Issue DM

Ship Via:

Bill of Materials

Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 100      | Packaging 1 - Pick Kit | 8 pcs | 11/22/19   |             | 0.00         | 0.00       | Packaging 1 - 1       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           | NOV 19 2019 |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 31      |           |             |



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Container No: S232961



Part: D2182B028  
Job No: 203378  
Serial No/Batch: S232961

Revision:  
Inspector:  
Exp Date:  
Instructions: Various STC's

Date: 11/18/19

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|                                       |       |          |           |                        |                       |
|---------------------------------------|-------|----------|-----------|------------------------|-----------------------|
| 110 QC 5                              | 8 pcs | 11/22/19 | 0.00 0.00 | Packaging 1 - 32       |                       |
|                                       |       |          |           | Packaging 1 - 33       |                       |
|                                       |       |          |           | Packaging 1 - 34       |                       |
|                                       |       |          |           | Packaging 1 - 35       |                       |
|                                       |       |          |           | Packaging 1 - 36       |                       |
|                                       |       |          |           | QC 5 - 10              |                       |
|                                       |       |          |           | QC 5 - 12              |                       |
|                                       |       |          |           | QC 5 - 17              |                       |
|                                       |       |          |           | QC 5 - 18              |                       |
|                                       |       |          |           | QC 5 - 19              |                       |
|                                       |       |          |           | QC 5 - 22              |                       |
|                                       |       |          |           | QC 5 - 24              |                       |
|                                       |       |          |           | QC 5 - 3               |                       |
|                                       |       |          |           | QC 5 - 43              |                       |
|                                       |       |          |           | QC 5 - 49              |                       |
|                                       |       |          |           | QC 5 - 51              |                       |
|                                       |       |          |           | QC 5 - 58              |                       |
|                                       |       |          |           | QC 5 - 68              |                       |
|                                       |       |          |           | QC 5 - 9               |                       |
|                                       |       |          |           | QC 5 - 50              |                       |
|                                       |       |          |           | QC 5 - 30              |                       |
| 120 Packaging 3-1 - Stock - B4B 8 pcs |       | 11/22/19 | 0.00 0.00 | QC 5 - 40              | DAS<br>NOV 26 2019 40 |
|                                       |       |          |           | QC 5 - 61              | 9-89                  |
|                                       |       |          |           | QC 5 - 81              |                       |
|                                       |       |          |           | Packaging 3 - 1 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 2 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 3 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 4 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 5 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 6 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 7 - B4B  |                       |
|                                       |       |          |           | Packaging 3 - 8 - B4B  | DAS<br>28             |
|                                       |       |          |           | Packaging 3 - 9 - B4B  | 9-89                  |
|                                       |       |          |           | Packaging 3 - 10 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 11 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 12 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 13 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 14 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 15 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 16 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 17 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 18 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 19 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 20 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 21 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 22 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 23 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 24 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 25 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 26 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 27 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 28 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 29 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 30 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 31 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 32 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 33 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 34 - B4B |                       |
|                                       |       |          |           | Packaging 3 - 35 - B4B |                       |

|                                                                     |                                     |                            |                            |                        |             |
|---------------------------------------------------------------------|-------------------------------------|----------------------------|----------------------------|------------------------|-------------|
| 130 QC 21 - SA                                                      | 8 pcs                               | 11/22/19                   | 0.00 0.00                  | Packaging 3 - 36 - B4B |             |
|                                                                     |                                     |                            |                            | QC 21 - SA - 21        | DAS 21      |
|                                                                     |                                     |                            |                            | QC 21 - SA - 70        | 2-50        |
|                                                                     |                                     |                            |                            | QC 21 - SA - 53        | NOV 27 2019 |
| Part Op 100 - (Pick Kit) Cut D2182B Clamp Cushion, Black, 2.8" long |                                     |                            |                            |                        |             |
| Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) |                                     |                            |                            |                        |             |
| 120 - (Identify as per dwg & Stock Location: _____)                 |                                     |                            |                            |                        |             |
| 130 - (QC21- Final Inspection - Work Order Release)                 |                                     |                            |                            |                        |             |
| ST003                                                               |                                     |                            |                            |                        |             |
| Job BOM                                                             |                                     |                            |                            |                        |             |
| Part / Item                                                         | Component Name                      | Quantity                   | Operation                  | Container              |             |
| D2182B                                                              | Rubber Cushion - Black (\$Per Foot) | Still 1.9328 ft (.2416 ea) | 100-Packaging 1 - Pick Kit | F160459                |             |
| Job Allocations                                                     |                                     |                            |                            |                        |             |
| Operation                                                           | Component Part                      | Required                   | Inventory                  | Allocated              |             |
| 100-Packaging 1 - Pick Kit                                          | D2182B                              | 2                          | 4,096                      | 0                      |             |
| Part Specifications                                                 |                                     |                            |                            |                        |             |
| Specifications could not be found.                                  |                                     |                            |                            |                        |             |

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**Entered:**

Date:

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

**NCR No.**

Route update only



|                                                                                                                                                        |             |                              |                                                                                                              |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------|--------------------------------------------------------------------------------------------------------------|-------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|--|
| Job: _____                                                                                                                                             |             | <b>DISPOSITION</b>           |                                                                                                              | <b>DEPARTMENT/PROCESS</b>           |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
| Part No. _____                                                                                                                                         |             | Rework<br>Scrap<br>Use-as-is |                                                                                                              | Skid-tube<br>Machining<br>Large Fab |  | Cross tube<br>Small Fab<br>Finishing                                                                                                          |  | Eng. (Non-AW)<br>Prod. Eng. Coord.<br>Rec/Store/Packaging |                                                                                                                         | Engineering<br>Water Jet<br>Supplier<br>Quality |  |
| Date :                                                                                                                                                 | Sequence #: |                              | QTY Affected :                                                                                               |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
| Description Work Order Deviation                                                                                                                       |             |                              | Disposition                                                                                                  |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|                                                                                                                                                        |             |                              |                                                                                                              |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|                                                                                                                                                        |             |                              | Completed By                                                                                                 |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|                                                                                                                                                        |             |                              | Lead hand / Supervisor                                                                                       |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|                                                                                                                                                        |             |                              | QC / QA Coordinator                                                                                          |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
| Root Cause                                                                                                                                             |             |                              | FAULT CATEGORY                                                                                               |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |
|                                                                                                                                                        |             |                              | Pressure/Forced Bending<br>Crushing<br>Cracks<br>Crimp/Kink/Ripple/Wave/Twist<br>Marks/Chatter<br>Mislabeled |                                     |  | Contamination<br>Misaligned/off center<br>BOM/Route<br>Broken/Damage/Defect<br>Incomplete/Unclear Instructions<br>Drill Holes<br>Fit/Function |  |                                                           | Power Loss/Surge<br>Folio/Program<br>Grain Direction<br>Weld<br>Wrong Stock Pulled<br>Out of Sequence<br>Off-set/Set-up |                                                 |  |
| Operator<br>Manufacturing Process<br>Equip/Tooling<br>Handling/Preservation<br>Material<br>Product Improvement<br>Process Improvement<br>Human Factors |             |                              | Other/Details:                                                                                               |                                     |  |                                                                                                                                               |  |                                                           |                                                                                                                         |                                                 |  |